



NVENIA
A DURAVANT COMPANY

VERTICAL FORM FILL SEAL BAGGING MACHINES
VFFS Series

Vertical Form Fill Seal

Includes Models: VFFS 427, VFFS 539, VFFS 6312

The Ohlson Brand Vertical Form Fill Seal models deliver a fast and reliable bagging machine, purpose-designed to accommodate a wide variety of products, films, and bag styles.

FEATURES

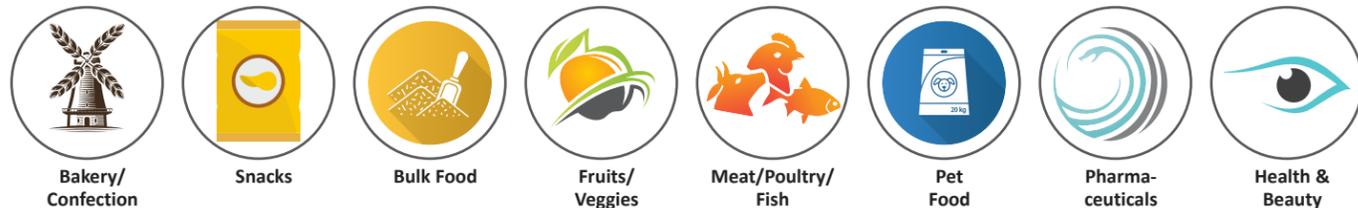
- Dual Servo Control
- Stainless Steel Construction
- Auto Positioning Belts
- Auto Film Detection
- Auto Centering Film Spindle
- PLC Controls
- Color Touch Screen Display
- Easy to operate and clean



COMMON ACCESSORIES

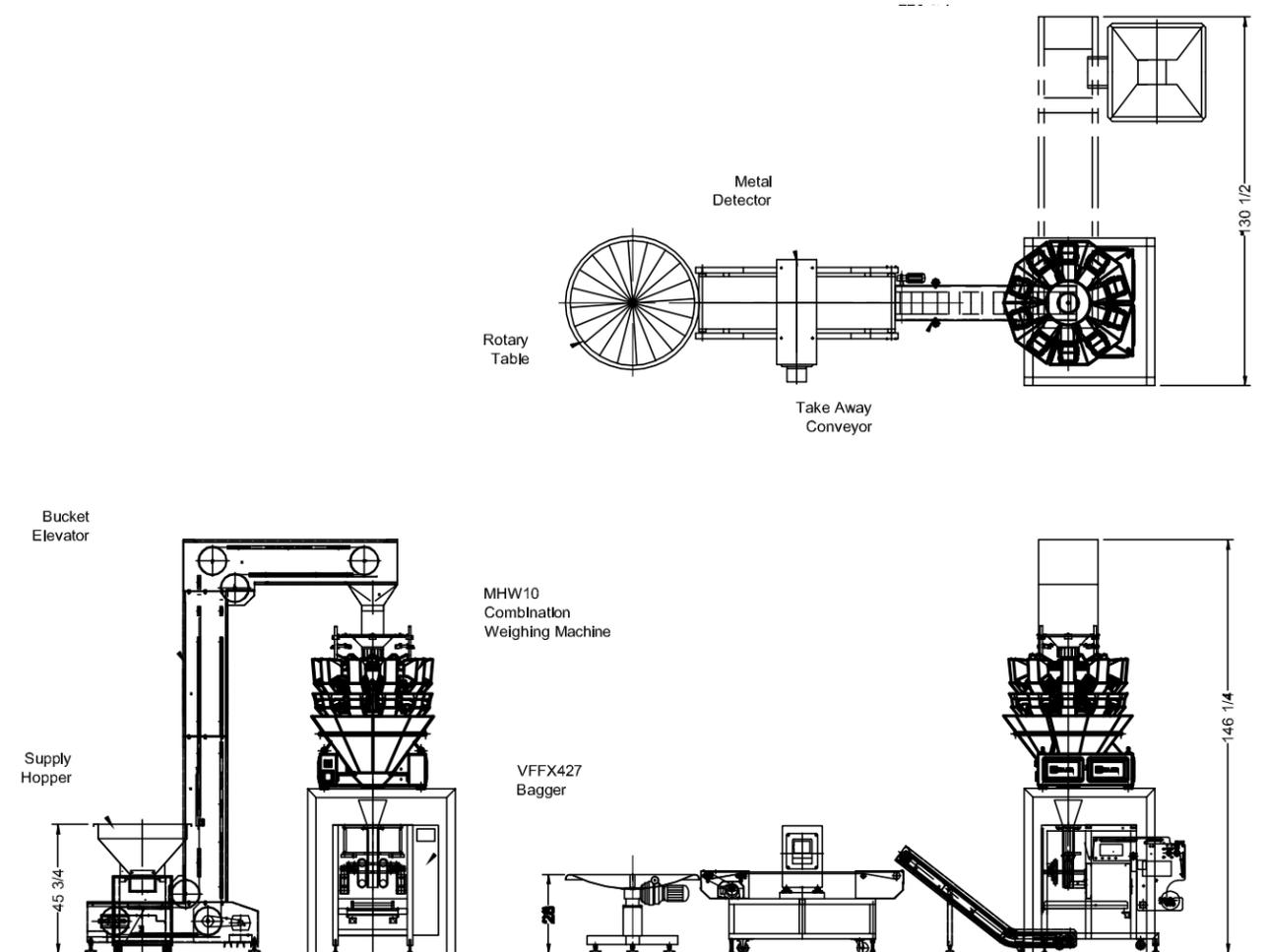
- Printer
- Air Flushing
- Gas Flushing
- Air Expeller
- Hole Punch
- Heavy Bag Support Shelf
- Side Gussett Attachment
- Flat Bottom
- Product Settler
- Label applicator

INDUSTRIES



Sample Configuration

(VFFS 427 Depicted with Supply Hopper, Bucket Elevator, MHW10, Takeaway Conveyor, Metal Detector, and Rotary Collection Table)



KEY SPECIFICATIONS

Specs may vary based on specific options and/or additional system requirements

	VFFS 427	VFFS 539	VFFS 6312
Bag Width	2" – 7"	3" – 9"	3.5" – 12"
Bag Length*	2" – 9"	2" – 11"	2" – 16"
Max Film Width	15.5"	19.5"	25.5"
Max Speed**	100 BPM	100 BPM	100 BPM
Power Req.	12A 220VAC Single Phase @ 60HZ	15A 220VAC Single Phase @ 60HZ	15A 220VAC Single Phase @ 60HZ
Air Req.	10CFM @ 80PSI	10CFM @ 80PSI	10CFM @ 80PSI
Dimensions	37.5" x 50.75" x 45.5"	45.75" x 59.25" x 58"	48.75" x 61.75" x 73.5"

*Bag length can be doubled with second stroke of vertical sealing bar (Reduced speed)

**Final quoted speeds are product and weight-dependent



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