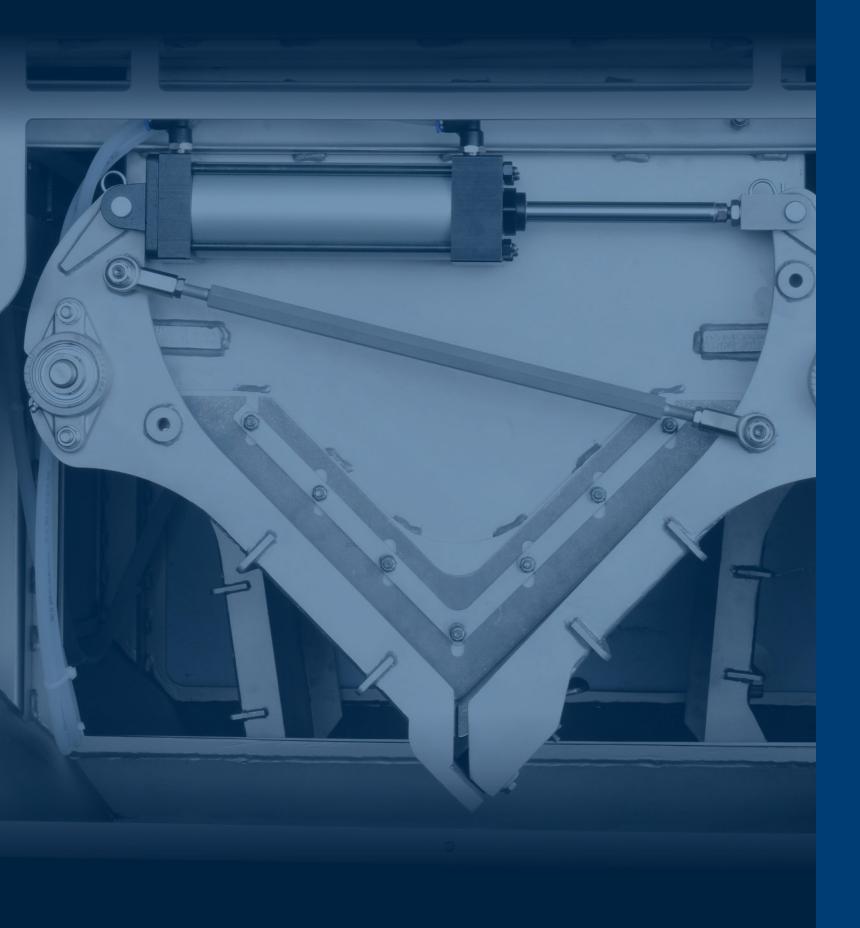


INDUSTRIAL PACKAGING AUTOMATION & INTEGRATION



A Better Way to Automate.



It's the Company Behind the Machine that Makes a Difference.

nVenia is a renowned market leader in large format bagging automation through its legacy HAMER and FISCHBEIN Brands. With these brands, nVenia serves a diverse group of customers and segments worldwide, including animal feeds & supplements, pet food, seed, bulk foods, mulch, agricultural products, powders, chemicals, minerals & mining, fertilizer, concrete, rock, building material, horticultural, landscape, and many other products.

Experts in bagging system technology, nVenia consistently combines engineering expertise with customer input to improve existing machine designs, develop new market-driven products and services, all while becoming the leader in innovation and integration across the packaging industry.

Yesterday, today and tomorrow, nVenia's commitment to developing innovative products, while also providing technical service and partnership support from your 1st inquiry through installation. Building lasting relationships with our customers remains a constant ideal every nVenia customer can count on.

There Are Better Ways to Automate

The nVenia Family of Brands ARPAC





BAG FILLING INNOVATION

Fast, Accurate, Durable Next Generation Net Weigh and Gross Weigh Bag Filling



ET NT. 50 LBS. / 22.6 KG. EOL WILD BILD

> **DESIGNS THAT ARE** SIMPLE, ROBUST AND EASY TO MAINTAIN

True technological innovation happens when experienced design teams listen to their customers and understand product applications. nVenia captures and maintains customer and market data that drives all of our product development actions. Our industry leading bagging scale product designs are a direct result of this market-focused process. HAMER Brand bagging and filling scale designs have improved core scale functionality, resulting in improved load introduction, weighment repeatability and high speed digital processing. These industry leading products offer unsurpassed speed and accuracy in automated or manual bagging applications.

HAMER Brand Model 100GW

Gross Weigh Scale • Used for semi-automatic filling of free-flowing granular products • Twice the speed of traditional gross weigh scales at up to 16 bags per minute • Bag accuracy improved by almost 50% • Compact design, fits easily into virtually any

plant environment • Fast, accurate, and easy to use

HAMER Brand Model 8800NWi Blending Scale

- Designed for optimum bagging in weigh accuracy for free and semi-free flowing products
- Air operated, double-door hopper with a dual strain weigh sensor module in a dust-tight, air purged compartment
- Fills flat and gusseted multi-wall paper, polyethylene, and woven polypropylene bags from 10 to 24 inches in width
- Can be paired with our bag hangers or integrated with our automated handling systems
- Available in gravity, vibratory gravity, or belt feed configurations in simplex or duplex with a variety of options for your application





HAMER Brand Model 600NW+ Belt Feed

- Side slide-out belt feed allows fast access for cleaning to remove cross contamination issues
- Dual speed VFD controlled belt with an independent cut-off gate ensures accurate filling with each use



HAMER Brand Model 600NW+ Servo Gravity Feed







HAMER Brand Model 600NW+ Net Weigh Scale

- The Model 600NW sets the standard for high performance weighing
- With bagging rates of up to 30 bags per minute on Simplex (single head) scales and repeatable accuracy far greater than any other design
- Developed with industrial applications in mind, the Model 600NW+ has twice the steel of competitive models
- Available in Gravity, Servo Gravity, Belt, Vibratory, and Auger feed versions
- Wide range of options are available to further configure the Model 600NW+ to your specific needs



• The best built, most accurate servo gravity scale available in the industry

• Delivers consistent fill accuracy and reduces maintenance

• Excels in demanding environments with corrosives and abrasives





BAG SEWING

Hand Held Portables to High Speed Production



Our line of innovative bag sewing equipment ranges from cost effective, simple hand-held portables to state-of-the-art, high-speed sewing systems. We offer a full line of accessories, including bag-top folders, thread, bag coders, tape break detectors and conveyors. Whether your application calls for plain or tape sew, nVenia has engineered a solution that will surpass your expectations.



FISCHBEIN BRAND F-SERIES HANDHELD PORTABLE

Small Volume Bagging

- Our FISCHBEIN Brand F-Series portable bag closer is designed for small volume (4-8 bpm) bagging applications
- These lightweight portable bag closers work with virtually all bag materials and are available in both plain and tape sew models



FISCHBEIN BRAND EMPRESS SERIES SEW HEADS

Heavy-Duty Sewing Heads

- FISCHBEIN Brand Empress Series sewing heads are designed for medium and high-volume bag closing operations
- Low noise/vibration, quick thread, and tape cutting systems ensure maximum productivity
- Heavy duty precision components allow our sewing heads to perform in the toughest working environments





FISCHBEIN BRAND MODEL 500THPS SYNCHRONOUS SEW SYSTEM

Synchronous Sewing

- Our synchronous sewing systems will close virtually all bag types
- Can be easily integrated into any bagging line
- All nVenia sewing systems are built on a low-vibration, height-adjustable pedestal with casters, providing full mobility
- Additional equipment includes taggers, trim removal systems, and conveyors



BAG SEALING

Superior Closure and Seal Integrity



THE INDUSTRY STANDARD FOR OPEN-MOUTH BAG SEALING FISCHBEIN Brand bag sealing machines are known for their durability, compact design and innovative features which include safe low-voltage control panels, over-temperature shutdown sensors, variable speed drives, bag jam detection and high efficiency heaters that reduce energy requirements.



FISCHBEIN BRAND MODEL HAS 300 HOT AIR SEALER

Plastic Bag Hot Air Sealers

- FISCHBEIN Brand hot air sealers are designed for low to high volume bagging operations
- Accommodates a range of bag styles and materials
- Our HAS 300 series offers a high-production solution that efficiently closes polyethylene, laminated polypropylene, foil, pillow-type, and gusseted bags



Plastic Bag Band Sealers

- Designed for high speed and high production industrial bagging operations closing heavy weight polyethylene and polypropylene gusseted bags, pillow bags, and pouches at up to 100 linear feet per minute
- Ideal for producing a high quality, aesthetically pleasing bag top seal
- The B5000 Band Sealer features five heater banks in two separate sections that can be selectively enabled and disabled





FISCHBEIN BRAND MODEL PBC 6000 PINCH BAG CLOSER

Paper Bag Sealers

- Our FISCHBEIN Brand PBC 6000 is a heavy-duty sealer producing sift resistant bag closures of products ranging from food additives, and pet food, to pesticides and fertilizers in pinch style paper bags
- A variable speed, direct drive system provides greater production on automated lines, sealing up to 75 linear feet per minute
- A patented breakaway design eliminates costly downtime caused by big jams, while allowing easier access for cleaning and service



POWDER BAGGING AUTOMATION

High Speed, Versatile, Customer Focused Technology



WHERE EFFICIENCY MEETS PRECISION

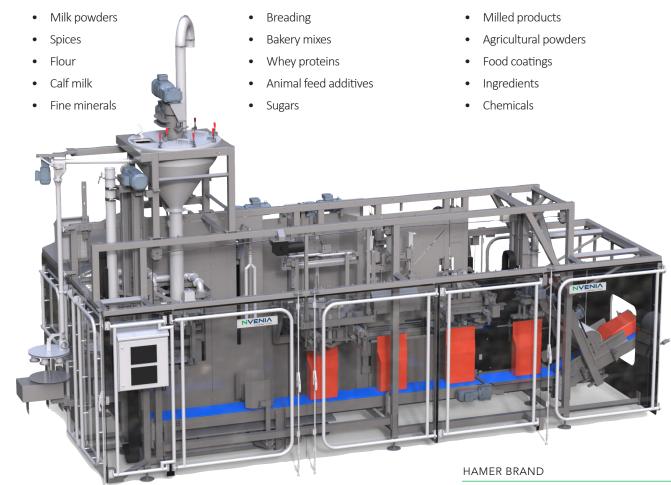


Automatic Bagging System for Powders

- The HAMER Brand VLR-B Industrial Powder Filling machine is designed to address the challenges of bagging these products in a cost-effective and reliable manner
- In the complex word of powder filling, nVenia has simplified the operation and maintenance without sacrificing speed and accuracy
- The machine delivers accurate and repeatable weighments while minimizing the production of airborne particulates and dust
- Delivers full automated bag filling, de-aeration, inner bag sealing, and outer bag closing in a single machine
- Provides highly accurate dosing of free-flowing powdered products
- A single operator can run multiple lines, freeing up to five labor resources for other value-added activities



Package a variety of powders into large open-mouth bag types, including polyethylene, laminated polypropylene and paper with sealable polyethylene liners. Easy to use touch-screen controls can be programmed for up to 500 recipes.





FULLY-AUTOMATED BAGGING SYSTEM



OPEN MOUTH BAGGING AUTOMATION

Elevated, Reliable, and Versatile Bagging Solutions



SUPERIOR PERFORMANCE

INNOVATIVE DESIGN

ADVANCED TECHNOLOGY

The nVenia family of open-mouth bagging machines continues to expand. This is attributed to the reliability and performance of these machines in the most demanding environments. Their broad versatility allows many types of products to be bagged, such as animal feed, food, agricultural seed, minerals, and chemicals. A variety of open-mouth bags are acceptable, including poly, poly woven laminate, paper, paper/poly lined, pillow side gusset or pinch style.



HAMER Brand Model 1200 BH

- The Model 1200 BH Bag Hanger provides consistent and reliable bag hanging for a wide variety of pre-made open-mouth paper, woven polypropylene, and polyethylene bags
- When integrated with a bagging scale automatically picks an empty bag from the stack, individually indexes each bag and then positions the bag on the filler spout
- With a focus on electric servo and VFD actuation, the 1200 BH single bag indexing is a significant improvement over traditional bag hangers
- Equipped with heavy-duty industrial construction, powder coated frame for long life in demanding environments

HAMER Brand Model 3597

- Our HAMER Brand fully automated 3560 and 3597 Bag Pro systems offer comprehensive primary and secondary solutions capable of processing a wide range of bag styles and structures
- Designed for open-mouth bagging of free-flowing products
- Our products come standard with an Allen-Bradley CompactLogix PLC and full-color PanelView HMI
- The Bag Pro series offers a complete, high-performance solution for your bagging needs





HAMER Brand Model 3603

- The Model 3603 provides fully automatic bag hangir and paper pinch bags
- Automatically picks and positions the empty bag on the filler spout, fills the bag with product, and immediately guides the bag to the filler spout where the final bag filling and weighment are made
- Integrated with an auger filling system and can handle a wide variety of powder products
- Product change-over is fast, easy, and safe thanks to advanced touch screen controls and motorized adjustments

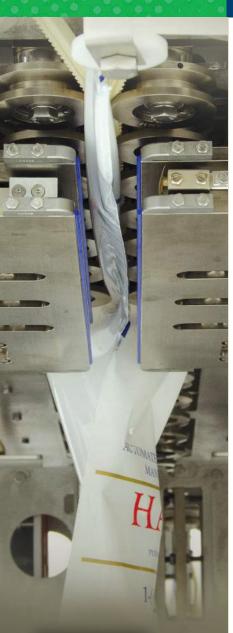


• The Model 3603 provides fully automatic bag hanging and transfer for pre-made open-mouth gusseted style, multi-wall paper



FORM, FILL, SEAL LEADERSHIP

More than 30 years of Innovation, Dependability, and Versatility



DESIGNERS, MAKERS AND INTEGRATORS OF HIGHLY ENGINEERED PACKAGING EQUIPMENT

Large Format Horizontal Form, Fill & Seal bagging automation was introduced by HAMER Brand over three decades ago. Today, nVenia is the most trusted in large format Horizontal Form, Fill & Seal automation. With over 2,800 machine installations in 17 countries, supporting 40+ applications, HAMER Brand innovation, dependability and versatility are the world standard.



HAMER Brand Model 540

- Our HAMER Brand Model 540 Ice Bagging Machine provides versatility and high speed in fully automated bagging of packaged ice
- The HAMER Brand 540 incorporates a hot air top seal, which consumes 10% less film than wire tie machines and supports bag sizes from 5 lbs. to 40 lbs. all in one convenient package
- Offering speeds of 40 bags per minute the model 540 incorporates the latest in automated controls, making bag size changes fast and easy
- Touch screen controls make operator training and machine operation simple
- Includes a 304 stainless steel volumetric feeder with food grade UHMW hopper and lining



HAMER Brand Model 2090

- Fill & Seal bagging machine available
- Extensive customer focused design actions have improved machine up time and reduced maintenance costs by up to 60%
- It's high speeds, easy operation, and simple maintenance make the Model 2090 the industry's first choice for reliable bagging automation



- - Built specifically for the most difficult products in demanding environments
- Ideal for mining, minerals, corrosives, and aggregates packaging, the Model 3100 ex offers longevity and high speed

• Our HAMER Brand Model 2090 packaging system is the most capable and flexible industrial Form,

- Our HAMER Brand model 3100ex is designed for extreme duty automated bagging
- The Model 3100ex can be utilized as a stand-alone packaging machine or integrated into a fully automated packaging line



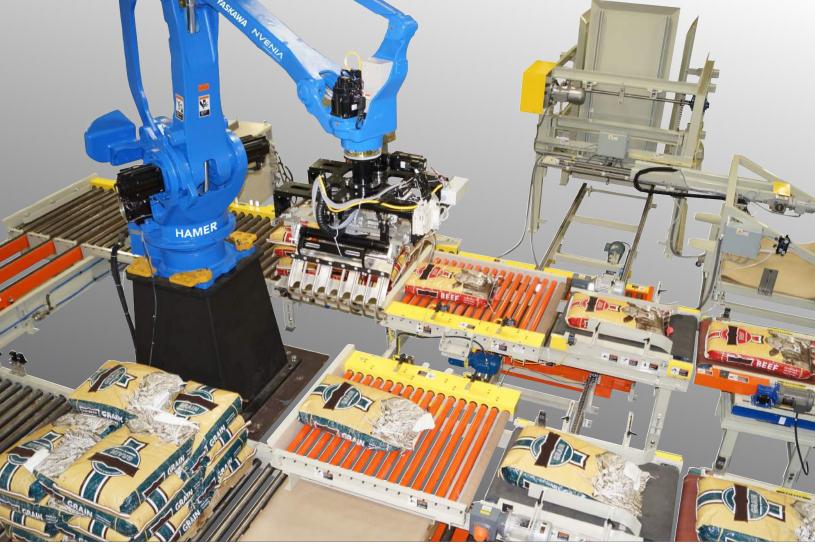
ROBOTIC PALLETIZERS

Simplified Operator Control Maximizes System Throughput



Low maintenance, high productivity robotic palletizing solutions are the key to improving product presentation, reducing labor and improving bagging plant throughput. nVenia engineered palletizing solutions feature industrial 4 or 5 axis, servo-driven robotic arms with load capacities of 80 to 190 Kg. Heavy-duty End of Arm Tooling (EOAT) holds up to the demands of industrial, large bag automation in a wide variety of demanding environments. nVenia's proprietary EasyPic[™] HMI ensures operators of all skill levels can effectively run these systems. System designs include simple single in-feed lines, single stack semi-automatic applications for lower production facilities, and highly engineered multiple in-feed, fully automatic systems for high speed, complex automation solutions.





Integration Leadership

nVenia is the leading Yaskawa and Fanuc palletizer integrator in North America. Both Yaskawa and Fanuc robotics offer outstanding service, high quality industrial robot designs, and competitive pricing duo to their worldwide leadership. Our HAMER Brand palletizing solutions offer the most durable, highest quality palletizing systems available, while ensuring the best return on your automation investment. Dedicated, customer focused engineering, production and service teams are highly trained and focused on providing the best in palletizing solutions. Toll free telephone support, same day/next day parts availability, and a team of support staff are dedicated to ensuring every installation runs smoothly and to supporting every system in its daily operation.





CUSTOMER CARE

Committed, Steadfast, Reliable.



OUR PRODUCTS WORK HARD. OUR PEOPLE WORK HARDER

Innovation. Durability. Commitment.

At nVenia, we not only build machines, we build relationships. We are invested in our equipment and our customers. We forge partnerships that last for the duration of our products' life-cycles.

We rigorously pursue high-quality,

innovative packaging technologies with comprehensive aftermarket products and support. We are committed to staying close to our customers and to responding to their needs.

A tradition of innovation, trust and durability has enabled us to build a rich history that spans over a century.



C-100-S





On-Site and Remote Services

Our technical service team is skilled at diagnosing issues and taking corrective actions to minimize operational interruption. nVenia offers both on-site trouble shooting and remote diagnostics to ensure machine optimization, minimized costs, and a quick return to peak productivity.

Parts Availability

nVenia maintains a large spare parts inventory- engineered and manufactured to our exact specifications. As customers continue to streamline operations and reduce maintenance staffing, using genuine nVenia spare parts will keep your production line performing at optimal condition. Accurate and timely delivery of the correct parts is key to minimizing downtime.







Preventative Maintenance and Training

We perform routine machine audits and have preventative maintenance initiatives to enhance the performance and longevity of our equipment. nVenia certified technicians offer multiple levels of training programs to increase the customer's level of expertise on their equipment. These programs can be performed at our facility or at the customer's location.





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NVENIA IS A MEMBER OF THE **DURAVANT** FAMILY OF COMPANIES PACKAGING SOLUTIONS | FOOD PROCESSING SOLUTIONS | MATERIAL HANDLINGSOLUTIONS | SUPPORTPRO